

Date: Thursday, 4/5/2007 11:59:00 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STRIKER PLATE		
Job Number	: 31692		Part Number	: D2237		
Estimate Number	: 10589		Drawing Number	: D2237 REVD1		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 4/5/2007	S.O. No. : N/A	Drawing Revision	: D1		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 5/5/2007		
Previous Run	: 30680		Qty:	100	Um:	Each
Written By	:					
Checked & Approved By	:					
Comment	: Est. C 02.05.11 Clarify IPP NG EST D 06.05.25 Waterjet EC					

Additional Product

Job-Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	M304S22GA	304/316 .032 Sheet
		
	Comment: Qty.: 0.0105 sf(s)/Unit Total : 1.0500 sf(s) 304/316 .032 Sheet Batch: M102159	SAD 07/05/23
2.0	WATER JET	FLOW WATER JET
		
	Comment: FLOW WATER JET 1-Cut as per Dwg D Dwg Rev: D1 Prog Rev: D1 2-Deburr if necessary	SAD 07/05/23 100
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	SAD 07/05/23 100
4.0	QC8	SECOND CHECK
		
	Comment: SECOND CHECK	ASG 07.05.23 100
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
	Comment: SMALL & MEDIUM FAB RESOURCE 1	
	1-Form as per drawing	SB 07/05/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/25
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/25	S	Count 99 missing 1 piece						

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 31692

Part Number: D2237

Job Number:



Seq. #: Machine Or Operation:

Description:

6.0 QC5

INSPECT WORK TO CURRENT STEP



0705-24



Comment: INSPECT WORK TO CURRENT STEP counted 101

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

QA

x4

ml07/05/04

Identify and Stock

Location: _____

0705-24 (91)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



101

Comment: FINAL INSPECTION/W/O RELEASE

0705-25

Job Completion



W0705-25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

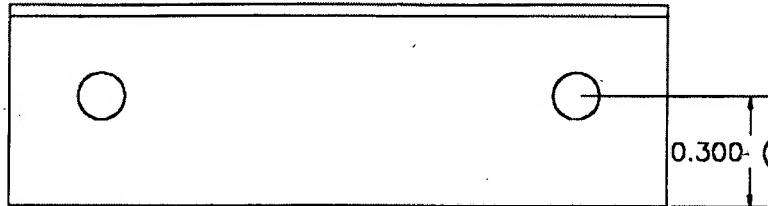
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Bu</i>	APPROVED <i>Bu</i>	DRAWING NO. D2237	REV. D SHEET 1 OF 1
DATE 94:10:25		TITLE STRIKER PLATE	SCALE 2:1
DI	04.06.15	UPDATE DIMENSION	

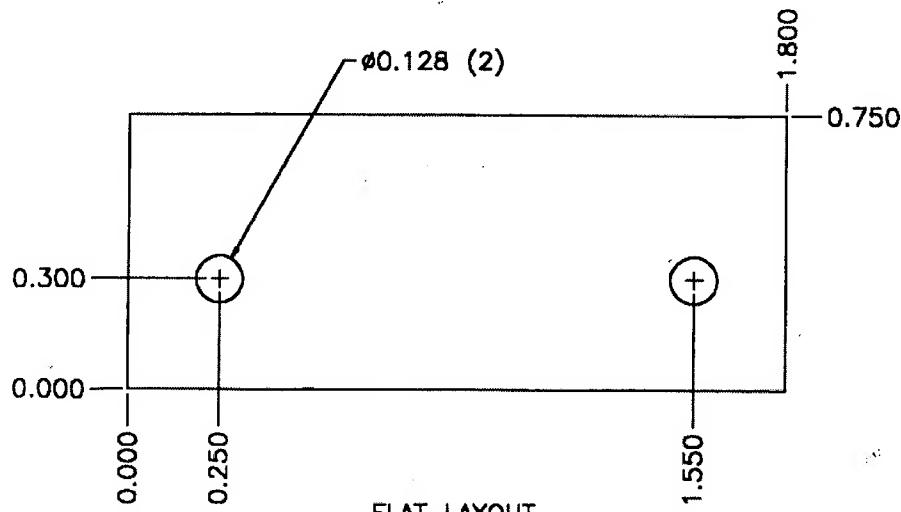
RELEASED
 (97/12/17 DS)

 0.180 $^{+0.010}_{-0.030}$

0.135

DI

0.300 (REF)

R0.032

BEND DETAIL

FLAT LAYOUT

MATERIAL: 304/316 SS, 0.034 THICK

 SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. *231692*

DART AEROSPACE LTD	Work Order:	3892
Description: Beepaw Striker Plate	Part Number:	D2237
Inspection Dwg: D2237 Rev: 01		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A 0.300	+/- 0.010	0.304	✓		Vern	
B 0.250	+/- 0.010	0.254	/		Vern	
C 1.550	+/- 0.010	1.551	✓		Vern	
D 1.800	+/- 0.010	1.805	✓		Vern	
E 0.750	+/- 0.010	0.756	✓		Vern	
F Ø0.128	+0.002/-0.001	Ø0.130	✓		Vern	
G 0.034	+/- 0.010	0.032	✓		Vern	
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by:	SAD	Audited by:	SG	Prototype Approval:	N/A
Date:	07/05/23	Date:	07.05.23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.01.09	New Issue	KJ/RF	

